



## Early Bronco Kick Panel Speaker Pods

**Please read entire instruction sheet before you get started.**

### TOOLS REQUIRED (NOT INCLUDED):

Utility Knife	Screwdriver (Phillips #2
Pliers	Drill with 1/4" Drill Bit
Masking Tape	40 Grit Sandpaper

### PARTS INCLUDED:

1 Pair - 66-77 Ford Bronco Kick Panel Speaker Pods
1 Bag - Small Daulloc

### Emergency Brake Pedal Note:

This item does not fit immediately with the existing emergency brake in place on the driver's side. The foot pedal must be adapted, moved or removed prior to installation. Another solution would be to swap out the manual system for an electronic emergency brake system.

### INSTALLATION:

Once everything is cleared away (see NOTE above), dry fit the Speaker Kick Panels in place. It's best to have the carpet installed first for a proper fit. Set the speaker pods in place. Step in and out of the Bronco a few times to ensure you are happy with the placement.

Once you are happy with the look and fitment, drill out the speaker mounting hole in the panels for the speaker magnet to recess into the panel. Use masking tape to mark the area to remove. Score the plastic just inside the masking tape with a utility knife. Also score an X across the circle from side to side. Drill a hole inside the circle near a scored line. Stick the pliers into the hole and breakaway the material within the masked circle by bending the material away from the score line.

Test the speaker fitment. Start with a small hole and work out to avoid mistakes. Once the hole is properly sized for the speaker to be used, sand rough edges with 40-grit sandpaper. Mark the speaker mounting holes and use the screws provided with the speaker to secure the speaker in place.

Test again, this time attaching the panel with Dualloc tape tabs (provided). Attach the speaker grill and hook up the wires to your stereo system. Done!

### Wanting a No-Grill Look?

For a no-grill look, tape off the speaker area, mark your preferred grill hole pattern on top of the speaker pod. Drill 1/4" holes to create your pattern. Once satisfied with your design and all grill holes are cut out, mark the speaker mounting holes and drill them out. Place the speaker from the back and secure it to the panels. Attach the kick panel with Dualloc tape, hook up the wires, and you're set—without a grill to kick off!

Once the mechanical part is done, it's time for finish work. You can spray the panels with paint, vinyl dye, or cover them with fabric. If covering with fabric, use high-temp spray glue (we recommend 3M Spray 90). Cut fabric with a 2" overhang. Spray glue evenly on both the fabric and the panel. If the glue sprays unevenly, let it dry and reapply. Start in the middle, press the fabric onto the panel, flip it over, and spray the edges. Trim to within 1" and press the fabric tight, smoothing any wrinkles. Trim off the excess fabric with a sharp knife. If you chose the no-grill method, punch out the holes from the back using a 3/16" leather punch and attach the speaker. Reinstall the panel without pinching the wire. Turn up the tunes & hit the road. Tell your friends—you did it yourself!



Part #3467  
Rev 1.1 - 09/23/2024

## Early Bronco Kick Panel Speaker Pods

NOTE: If you do apply an uneven coat accidentally, let both pieces dry completely (about an hour) then reapply a more even coat, wait till tacky, and then starting in the middle press the fabric onto the panel. Flip each panel over and spray the back of the panel edge and balance of the fabric, again wait till tacky, trim to within 1". Press the fabric tight to the back of the panel, smoothing out any wrinkles. Extra folds on the back surface don't matter as they will not be seen. Trim off all excess fabric to 1/2 " from the edge with a sharp utility knife. If you chose the no grill method now is the time to punch out the holes from the back side using a 3/16 " leather punch. Attach speaker in place on the panel.

Reinstall the Speaker Kick Panel, being careful to not pinch the speaker wire.

Hit the tunes. Hit the road. Tell your friends, you did it yourself!!